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- (b) Turbine engines. (1) Each turbine engine and its air inlet system must operate throughout the flight power range of the engine (including idling), without the accumulation of ice on engine or inlet system components that would adversely affect engine operation or cause a serious loss of power or thrust—
- (i) Under the icing conditions specified in appendix C of part 25 of this chapter; and
- (ii) In snow, both falling and blowing, within the limitations established for the airplane for such operation.
- (2) Each turbine engine must idle for 30 minutes on the ground, with the air bleed available for engine icing protection at its critical condition, without adverse effect, in an atmosphere that is at a temperature between 15° and 30 °F (between -9° and -1° C) and has a liquid water content not less than 0.3 grams per cubic meter in the form of drops having a mean effective diameter not less than 20 microns, followed by momentary operation at takeoff power or thrust. During the 30 minutes of idle operation, the engine may be run up periodically to a moderate power or thrust setting in a manner acceptable to the Administrator.
- (c) Reciprocating engines with Superchargers. For airplanes with reciprocating engines having superchargers to pressurize the air before it enters the fuel metering device, the heat rise in the air caused by that supercharging at any altitude may be utilized in determining compliance with paragraph (a) of this section if the heat rise utilized is that which will be available, automatically, for the applicable altitudes and operating condition because of supercharging.

[Amdt. 23-7, 34 FR 13095, Aug. 13, 1969, as amended by Amdt. 23-15, 39 FR 35460, Oct. 1, 1974; Amdt. 23-17, 41 FR 55465, Dec. 20, 1976; Amdt. 23-18, 42 FR 15041, Mar. 17, 1977; Amdt. 23-29, 49 FR 6847, Feb. 23, 1984; Amdt. 23-43, 58 FR 18973, Apr. 9, 1993; Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

§ 23.1095 Carburetor deicing fluid flow rate.

(a) If a carburetor deicing fluid system is used, it must be able to simultaneously supply each engine with a rate of fluid flow, expressed in pounds per

hour, of not less than 2.5 times the square root of the maximum continuous power of the engine.

- (b) The fluid must be introduced into the air induction system—
- (1) Close to, and upstream of, the carburetor; and
- (2) So that it is equally distributed over the entire cross section of the induction system air passages.

§ 23.1097 Carburetor deicing fluid system capacity.

- (a) The capacity of each carburetor deicing fluid system—
- (1) May not be less than the greater of—
- (i) That required to provide fluid at the rate specified in §23.1095 for a time equal to three percent of the maximum endurance of the airplane; or
 - (ii) 20 minutes at that flow rate; and
- (2) Need not exceed that required for two hours of operation.
- (b) If the available preheat exceeds 50 °F. but is less than 100 °F., the capacity of the system may be decreased in proportion to the heat rise available in excess of 50 °F.

§ 23.1099 Carburetor deicing fluid system detail design.

Each carburetor deicing fluid system must meet the applicable requirements for the design of a fuel system, except as specified in §§ 23.1095 and 23.1097.

§23.1101 Induction air preheater design.

Each exhaust-heated, induction air preheater must be designed and constructed to—

- (a) Ensure ventilation of the preheater when the induction air preheater is not being used during engine operation;
- (b) Allow inspection of the exhaust manifold parts that it surrounds; and
- (c) Allow inspection of critical parts of the preheater itself.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18974, Apr. 9, 1993]

§23.1103 Induction system ducts.

(a) Each induction system duct must have a drain to prevent the accumulation of fuel or moisture in the normal ground and flight attitudes. No drain